

**Heat-Shrinkable
Water-Blocking System**

Product Facts

- Environmentally seals wire bundles of up to 20 wires
- Withstands temperature excursions to 105°C [221°F]
- Provides excellent strain relief and reduces noise
- Offers a low-profile installed product only marginally larger than the cable bundle itself



RayBlock 85



3
Heat-Shrinkable Tubing

Applications

Designed to provide consistent sealing for cable bundles and the back of connectors. The wires are placed within the channels of a specially formulated hot-melt adhesive profile, then covered by dual-wall, heat-shrinkable tubing with a flame-retardant, radiation-crosslinked outer wall and hot-melt-adhesive inner wall. When the tubing is heated, the hot-melt adhesive melts and the tubing shrinks, forcing the molten adhesive to fill all the voids within the wire bundle and tubing. The result is a solid plug of adhesive molded around each wire in the bundle, creating a moisture-resistant seal.

Installation

Minimum shrink temperature: 80°C [176°F]
Minimum full recovery temperature: 110°C [230°F]

Operating Temperature Range

-40°C to 85°C
[-40°F to 185°F]

Specifications/Approvals

Series	Raychem
RayBlock 85	RayBlock 85 SCD RW-2101

Available in:	Americas	Europe	Asia Pacific
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Product Dimensions

RayBlock 85 (Continued)

Part No.	No. of Channels	Profile			Tubing Inside Diameter		
		Height	Length	Width	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Length
RayBlock 85 Kit 0102-A0	2	6.5 [0.256]	2.75 [0.108]	8.50 [0.335]	12.0 [0.472]	3.0 [0.118]	40 [1.57]
RayBlock 85 Kit 0203-A0	3	6.5 [0.256]	2.75 [0.108]	12.25 [0.482]	24.0 [0.945]	6.0 [0.236]	47 [1.85]
RayBlock 85 Kit 0504-A0	4	6.5 [0.256]	2.75 [0.108]	16.00 [0.630]	16.0 [0.630]	4.0 [0.158]	40 [1.57]
RayBlock 85 Kit 0405-A0	5	6.5 [0.256]	2.75 [0.108]	19.75 [0.778]	24.0 [0.945]	6.0 [0.236]	45 [1.77]
RayBlock 85 Kit 0107-A0	7	6.5 [0.256]	2.75 [0.108]	27.25 [1.070]	24.0 [0.945]	6.0 [0.236]	65 [2.56]
RayBlock 85 Kit 0510-A0	10	6.5 [0.256]	2.75 [0.108]	38.50 [1.520]	32.0 [1.260]	8.0 [0.315]	55 [2.17]

Ordering Information

Color	Standard	Black (-0)
Size selection	For wire with an outside diameter smaller than 2.8 [0.110] , use a maximum of two wires per channel. For wire with an outside diameter of 2.8–3.5 [0.110 to 0.138], use a maximum of one wire per channel. Special order sizes are available upon request.	
Standard packaging	One kit (contains 1000 pcs. of profile and 1000 pcs. of tubing).	

**Heat-Shrinkable
Water-Blocking System**

Product Facts

- Environmentally seals wire bundles of up to 20 wires
- Withstands temperature excursions to 120°C [248°F]
- Provides excellent strain relief and reduces noise
- Offers a low-profile installed product only marginally larger than the cable bundle itself



RayBlock 105



3
Heat-Shrinkable Tubing

Applications

Designed to provide consistent sealing for cable bundles and the back of connectors. The wires in the bundle are placed within the channels of a specially formulated hot-melt adhesive profile, and then covered by dual wall, heat-shrinkable tubing with a flame-retardant radiation-crosslinked outer wall and hot-melt-adhesive inner wall. When the tubing is heated, the hot-melt adhesive melts and the tubing shrinks, forcing the molten adhesive to fill all the voids within the wire bundle and tubing. The result is a solid plug of adhesive molded around each wire in the bundle, creating a moisture-resistant seal.

Installation

Minimum shrink temperature: 80°C [176°F]
Minimum full recovery temperature: 110°C [230°F]

Operating Temperature Range

-40°C to 105°C
[-40°F to 221°F]

Specifications/Approvals

Series	Raychem
RayBlock 105	RayBlock 105 SCD RW-2102

Available in:	Americas	Europe	Asia Pacific
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Product Dimensions

RayBlock 105 (Continued)

Part No.	No. of Channels	Height	Profile		Tubing Inside Diameter		
			Length	Width	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Length
RayBlock 105 Kit 0102-A0	2	6.5 [0.256]	2.75 [0.108]	8.50 [0.335]	12.0 [0.472]	3.0 [0.118]	40 [1.57]
RayBlock 105 Kit 0103-A0	3	6.5 [0.256]	2.75 [0.108]	12.25 [0.482]	16.0 [0.630]	4.0 [0.158]	40 [1.57]
RayBlock 105 Kit 0504-A0	4	6.5 [0.256]	2.75 [0.108]	16.00 [0.630]	16.0 [0.630]	4.0 [0.158]	45 [1.77]
RayBlock 105 Kit 0105-A0	5	6.5 [0.256]	2.75 [0.108]	19.75 [0.778]	24.0 [0.945]	6.0 [0.236]	45 [1.77]
RayBlock 105 Kit 0107-A0	7	6.5 [0.256]	2.75 [0.108]	27.20 [1.070]	24.0 [0.945]	6.0 [0.236]	65 [2.56]
RayBlock 105 Kit 0110-A0	10	6.5 [0.256]	2.75 [0.108]	38.50 [1.520]	32.0 [1.260]	8.0 [0.315]	65 [2.56]

Ordering Information

Color	Standard	Black (-0)
Size selection	<p>For wire with an outside diameter smaller than 2.8 [0.110], use a maximum of two wires per channel.</p> <p>For wire with an outside diameter of 2.8–3.5 [0.110–0.138], use a maximum of one wire per channel.</p> <p>Special order sizes are available upon request.</p>	
Standard packaging	One kit (contains 1000 pcs. of profile and 1000 pcs. of tubing).	